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## **George Mason PE Building**



**Project Overview** 

Acceleration of Structural Steel Erection

Mechanical Analysis – Fabric Duct in New Venue Gym

Structural Analysis – Reduction of Roof Beam Sizes

**BIM Implementation for Façade Construction** 

**Summary and Conclusions** 

Acknowledgements

Questions

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## **Project Overview**



### **Project Overview**



Total Cost: \$29 million

**Size:** 116,166 sf (2 stories) - 49,240 sf of renovation

66,926 sf of new construction

Dates of Construction: October 2007 – May 2009

Function: Multi-functional Recreational Facility

**Building:** 3-gymnasiums, squash/racquetball courts, strength-

training facility, admin. Offices, juice bar & lounge area,

locker rooms



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## **Project Overview**



**Project Overview** 



### **Project Team**

Owner: George Mason University

**Architect:** Ewing Cole **CM:** Gilbane Building Co.

Civil Engineer: Christopher Consultants

MEP Engineer: Ewing Cole

Landscape Architect: Lewis Scully Gionet
Audio/Visual Consultant: PMK Consultants

Project Delivery Method: CM @ Risk



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### **Project Overview**



**Structure:** Shallow spread footings and strip footings, Structural Steel



**Façade:** Brick w/ CMU backup, Curtain wall, Storefront windows, and Metal panels



**Architecture:** Very Modern compared to rest of campus.

Meant to be somewhat of a signature building



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Introduction Original Schedule Accelerated Schedule Other Trades Site Conclusion

### Problem:

- Project behind schedule

### Goal:

- Make up some of the lost time
- Provide a more efficient work flow

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# Schedule Acceleration of Steel Erection



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Original Schedule	86 days	Tue 3/11/08	Tue 7/8/081
New Gym Underground	8 days	Tue 3/11/08	Thu 3/20/08 8
Mech. Underground	15 days	Mon 3/17/08	Fri 4/4/08 8
New Gym SOG	5 days	Tue 3/25/08	Mon 3/31/08 8
East Wing Underground	20 days	Mon 3/31/08	Frl 4/25/08 8
New Gym Steel	25 days	Fri 4/4/08	Thu 5/8/08 8
Mech. Steel	15 days	Thu 4/17/08	Wed 5/7/08 8
Fast Wing SOG	15 days	Frt 4/18/08	Thu 5/808 8
East Wing Steel	40 days	Wed 5/14/08	Tue 7/8/08 8

**Original Steel Erection Time: 65 work days** 

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### Schedule Acceleration of Steel Erection







Introduction Original Schedule Accelerated Schedule Other Trades Site Conclusion

Original Schedule	86 days	Tue 3/11/08	Tue 7/8/08
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Mech. Steel	15 days	Thu 4/17/08	Wed 5/7/08
Fast Wing SOG	15 days	Frt 4/18/08	Thu 5/8/08 8
East Wing Steel	40 days	Wed 5/14/08	Tue 7/8/08

**Original Steel Erection Time: 65 work days** 

Accelerate	ed Schedule	77 days	Tue 3/11/08	Wed 6/25/0
New Gyr	n Underground	8 days	Tue 3/11/08	Thu 3/20/0
Mech. U	nderground	15 days	Mon 3/17/08	Fri 4/4/0
New Gyr	n SOG	5 days	Frt 3/21/08	Thu 3/27/0
East Wr	g Underground	10 days	Mon 3/31/08	Frl 4/11/0
New Gyr	n Steel	25 days	Fri 4/4/08	Thu 5/8/0
Mech. St	eel	15 days	Thu 4/17/08	Wed 5/7/0
East Wr	q SOG	15 days	Fri 4/4/08	Thu 4/24/0
East Wr	g Steel	40 days	Thu 5/1/08	Wed 6/25/0

**Accelerated Steel Erection Time: 56 work days** 

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### Schedule Acceleration of Steel Erection



### Schedule Acceleration of Steel Erection



Introduction Original Schedule Accelerated Schedule Other Trades Site Conclusion

### **Affected Work**

- New East Wing Underground
- New East Wing SOG
- Gilbane's Office

Steel Erection Crew					
Crew E-7	Hr.	Daily			
tructural Steel Foreman	\$46.70	\$373.60			
itruc. Steel Workers	\$44.70	\$1,430.40			
quip. Operator	\$42.55	\$340.40			
quip. Operator Oiler	\$36.80	\$294.40			
Velder Foreman	\$46.70	\$373.60			
Velders	\$44.70	\$715.20			
ydraulic Truck Crane, 80 Ton		\$1,296.00			
Velders, gas engine, 300 Amp		\$268.40			
L.H., Daily Totals		\$5,092.00			

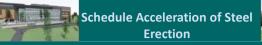
Underground Work Crew					
Crew B-17A	Hr.	Daily			
2 Laborer Foremen	\$33.60	\$537.60			
6 Laborers	\$31.60	\$1,516.80			
1 Skilled Worker Foreman	\$42.85	\$342.80			
1 Skilled Worker Foreman	\$40.85	\$326.80			
80 L.H., Daily Totals		\$2,724.00			

Total Added Cost: \$212,000

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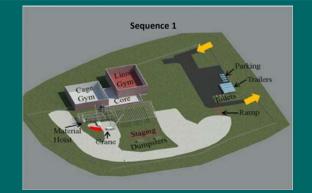


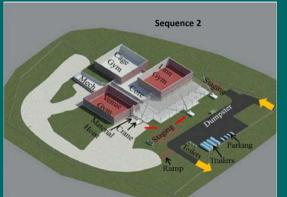


Schedule Acceleration of Steel
Erection



Introduction Original Schedule Accelerated Schedule Other Trades Site Conclusion





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Introduction Original Schedule Accelerated Schedule Other Trades Site Conclusion

### Conclusions:

- Acceleration of New East Wing Steel save 9 work days
- Added costs to accelerate schedule are \$212,000
- Cost too high for small schedule savings, don't implement

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# Mechanical Analysis: Fabric Duct System



Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion

### Problem:

- Metal duct reduces aesthetics
- Costly when compared to other alternative
- Hard to keep clean

### Goal:

- Provide a healthier and more aesthetically pleasing space
- Reduce cost and installation time

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# Mechanical Analysis: Fabric Duct System



Mechanical Analysis: Fabric Duct System



Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion



### **Design Conditions**

- •24 ga. Galvanized steel
- 30 ft. above finished floor
- 23,000 cfm Rooftop AHU
- Minimum OA supplied @ 70%

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# Mechanical Analysis: Fabric Duct System



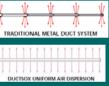


Mechanical Analysis: Fabric Duct System



Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion

- Aesthetics
- Superior Air Dispersion
- Little Balancing
- Easy Installation
- Hygienic
- Cleanable













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## **Mechanical Analysis: Fabric Duct System**





**Fabric Airflow** 

Q<sub>Febric</sub> = FP x SA x (AP/0.5)

=1.5x6579x(.5/.5)

**Mechanical Analysis: Fabric Duct System** 



Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion

### Verona Fabric w/ Comfort Flow



Diameter		Inlet	Velocity	
Diameter	1,000	1,200	1,400	
54	15,904	19,085	22,266	









1.5 x Dia away from endcap = 6'9"

Q <sub>vent</sub> =	5160	cfm

TVS = ((Length) x °(

### **Throw – Directional Airflow**



9&3 and 4&8 o'clock chosen Throw required for 4&8 o'clock

(Height – 6) x 2.00 = <u>Throw</u>  $(30-6) \times 2.00 = 48 \text{ fpm}$ 



= 9868 cfm

P/0.5)	١

Vent	AP	Airflow	Distar	nce (ft) to Velo	city (FPM)
Size	(in w.g.)	(CFM/ea)	150	100	50
	0.25	10.6	8	12	18
15	0.50	15.0	- 11	16	26
1.7	0./5	18.4	13	20	32
	1.00	21.2	15	23	27



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# Mechanical Analysis: Fabric Duct System

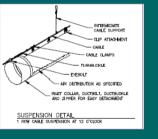


Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion

### **Suspension**

- 2-row Tension Cables





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## Mechanical Analysis: Fabric Duct System



Mechanical Analysis: Fabric Duct System



Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion

Metal Duct	Cost	Fabric Duct	Cost
Supply	\$35,990.47	Supply	\$21,383.20
Return	\$27,234.40	Return	\$27,234.40
Total Cost	\$63,224.87		\$48,617.60
Savings			\$14,607.27

Fabric Duct Installation				
Activity	Time (hrs)			
Inlet connection				
Cable Suspension & hang duct	42.16			
Add 20% for diameter 41-60"	8.43			
Total				

Fabric Supp
Savings

**Duct Installation Time** 

12 days 6.5 days **5.5 days** 

Metal Supply Duct

<sup>\*</sup> Note installation time based on 2 man crew

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# Mechanical Analysis: Fabric Duct System



Introduction Existing Duct Why Fabric Fabric Design Cost/Schedule Impact Conclusion

### **Conclusions:**

- Fabric duct has many benefits over metal duct
- Cost savings of \$14,607
- Schedule savings of 5.5 days
- Fabric duct is a feasible alternative

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### **Structural Analysis: Reducing Roof Beam Sizes**

Goals:

Conclusion

Problem:

- Roof overdesigned for mechanical loading

- save money due to the size reduction

- Reduce roof beam sizes

Existing Beams Reduced Beams Cost Impact

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Introduction

## **Structural Analysis: Reducing Roof Beam Sizes**





**Structural Analysis: Reducing Roof Beam Sizes** 



W14 x 22 beams

W12 x 19 beams

(2) 8,000 lb AHU's

Mechanical design loading - 75psf





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### Structural Analysis: Reducing Roof Beam Sizes





ACT

ceiling tile

### Structural Analysis: Reducing Roof Beam Sizes



troduction Ex	xisting Beams	Reduced Beams	Cost Impact	Conclusion
	100 at a see	TO THE PARTY OF TH		Total State of the

Dead Loads	Weight (psf)	Snow Loads	Wei (p:
Misc. dead load		Snow load	3
AHU	6.4	Snow drift load	6
3-ply roofing			
Rigid Insulation	0.75		
20 ga. Metal deck	2.5		

$V_{max}$	=	11	.5 I	kip	S	
M <sub>max</sub>	, =	48	3.6	ft-	kip	):

From Steel Manual
W12 x 14 can be used

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### Structural Analysis: Reducing Roof Beam Sizes



### Structural Analysis: Reducing Roof Beam Sizes



ntroduction	Existing Beams	Reduced Beams	Cost Impact	Conclusion
		Total Control	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

Dead Loads	Weight (psf)	Snow Loads	Weigh (psf)
sc. dead ad		Snow load	30
łU	8.6	Snow drift load	65
oly ofing			
gid sulation	0.75		
ga.	2.5		

ceiling tile

<b>V</b> <sub>max</sub> = <b>9.25</b> kips	
M <sub>max</sub> = 30.8 ft-kips	s

From Steel Manual
W12 x 14 can be used

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## **Structural Analysis: Reducing Roof Beam Sizes**



Introduction Existing Beams Reduced Beams Cost Impact

Conclusion

### Cost comparison using MC<sup>2</sup>

- 30 beams total

Roof Beams Cost Original Roof Members \$70,071.69 Reduced Members \$54,486.42 Savings \$15,585.27

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### **Structural Analysis: Reducing Roof Beam Sizes**



Existing Beams Reduced Beams Cost Impact Introduction

### **Conclusions:**

- Mechanical loads on concerned roof don't exceed 29 psf
- Beams can all be reduced to W12 x 14's
- Cost savings of \$15,585

Reducing these beam sizes is a feasible alternative

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### **Industry Research: BIM Implementation**



BIM on Façade Construction

Conclusion

### Problem:

- Complex facades consisting of 9 different types
- Connection details and constructability not clearly defined
- Several change orders & many coordination meetings regarding issue

### Goals:

- Show that BIM could have been beneficial to this process
- Determine cost of implementing BIM for GMU
- Determine why BIM isn't used more often in the industry

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### **Industry Research: BIM Implementation**

Introduction

BIM on Façade Construction

Conclusion

### Benefits

Better Coordination between trades

- Find problems before built in field • Reduce change orders

## **Cost of Implementing BIM**

- .5 % of the overall construction cost • Would cost \$120,000 to implement

### Why BIM is slow to catch on

- Struggle over who should pay for BIM on projects
- Recommend cost be divide equally amongst benefiting parties

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## **Industry Research: BIM Implementation**

Introduction

BIM on Façade Construction

### **Conclusions:**

- BIM provides many benefits that make it worth the investment
- Would cost \$120,000 to implement on GMU
- Cost should be divided equally among benefiting parties

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## **Summary & Conclusions**



## **Summary & Conclusions**



### Schedule Acceleration

- -Would cost \$212,000 to accelerate
- Saves 9 work days
- Site slightly more congested

## **Mechanical Analysis**

- -Fabric duct has many benefits over metal
- Cost savings of \$14,607
- Schedule savings of 5.5 days

### **Structural Analysis**

- -Beams reduced to W12 x 14's
- Cost savings of \$15, 585

### **Industry Research: BIM**

- -Would cost \$120,000 to implement
- Cost should be divided between benefiting parties
- Benefits outweigh costs

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AE Faculty & Staff

Family & Friends

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### Questions



## Questions?